SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 6.7
Revision Date 19.03.2023
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Ethyl Alcohol, pure

Product Number : 459836
Brand : Sigma-Aldrich
Index-No. : 603-002-00-5
REACH No. : 01-2119457610-43-XXXX
CAS-No. : 64-17-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances

1.3 Details of the supplier of the safety data sheet

Company : Merck Life Science Limited
Vale Road
Arklow
CO WICKLOW
Y14 EK18
IRELAND

Telephone : +353 402-20300
E-mail address : TechnicalService@merckgroup.com

1.4 Emergency telephone

Emergency Phone # : +(353)-19014670 (CHEMTREC)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008
Flammable liquids (Category 2), H225
Eye irritation (Category 2), H319

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008
Pictogram

Signal Word Danger

Hazard statement(s)
H225 Highly flammable liquid and vapor.

H319	Causes serious eye irritation.
Precautionary statement(s)	
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242	Use non-sparking tools.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Supplemental Hazard Statements	none

Reduced Labeling (<= 125 ml)

Pictogram

Signal Word	Danger
Hazard statement(s)	none
Precautionary statement(s)	none
Supplemental Hazard Statements	none

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

Synonyms : Absolute alcohol

Formula : C_2H_6O
Molecular weight : 46.07 g/mol
CAS-No. : 64-17-5
EC-No. : 200-578-6
Index-No. : 603-002-00-5

Component		Classification	Concentration
ethanol			
CAS-No. EC-No. Index-No.	64-17-5 200-578-6 603-002-00-5	Flam. Liq. 2; Eye Irrit. 2; H225, H319 Concentration limits: >= 50 %: Eye Irrit. 2A, H319;	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact
After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed
After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides
Combustible.
Pay attention to flashback.
Vapors are heavier than air and may spread along floors.
Development of hazardous combustion gases or vapours possible in the event of fire.
Forms explosive mixtures with air at ambient temperatures.

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus.

5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition.
Evacuate the danger area, observe emergency procedures, consult an expert.

For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up
Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections
For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on protection against fire and explosion
Keep away from open flames, hot surfaces and sources of ignition.Take precautionary measures against static discharge.

Hygiene measures
Change contaminated clothing. Wash hands after working with substance.
For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Hygroscopic.

Storage class
Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)
Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Control parameters	Value	Basis
ethanol	64-17-5	OELV - 15 min (STEL)	1,000 ppm	Ireland. List of Chemical Agents and Occupational Exposure Limit Values - Schedule 1

Derived No Effect Level (DNEL)

Application Area	Routes of exposure	Health effect	Value
Workers	Inhalation	Long-term systemic effects	950 mg/m3
Workers	Skin contact	Long-term systemic effects	343mg/kg BW/d
Workers	Ingestion	Long-term systemic effects	343mg/kg BW/d
Workers	Inhalation	Acute local effects	1900 mg/m3

Predicted No Effect Concentration (PNEC)

Compartment	Value
Soil	0.63 mg/kg
Sea water	0.79 mg/l
Fresh water	0.96 mg/l
Fresh water sediment	3.6 mg/l
Sewage treatment plant	580 mg/l

8.2 Exposure controls

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection
This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Full contact
Material: butyl-rubber
Minimum layer thickness: 0.7 mm
Break through time: 480 min
Material tested:Butoject® (KCL 898)

This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: 120 min
Material tested:Camatril® (KCL 730 / Aldrich Z677442, Size M)

Body Protection
Flame retardant antistatic protective clothing.

Respiratory protection
Recommended Filter type: Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Control of environmental exposure
Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Physical state	liquid
b)	Color	colorless
c)	Odor	alcohol-like
d)	Melting point/freezing point	Melting point/range: -114 °C
e)	Initial boiling point and boiling range	78 °C
f)	Flammability (solid, gas)	No data available
g)	Upper/lower flammability or explosive limits	Upper explosion limit: 27.7 %(V) Lower explosion limit: 3.1 %(V)
h)	Flash point	13 °C - closed cup
i)	Autoignition temperature	363 - 425 °C at 1,013 hPa
j)	Decomposition temperature	Distillable in an undecomposed state at normal pressure.
k)	pH	7.0 at 10 g/l at 20 °C
l)	Viscosity	Viscosity, kinematic: No data available Viscosity, dynamic: 1.2 mPa.s at 20 °C
m)	Water solubility	1,000 g/l at 20 °C - completely miscible
n)	Partition coefficient: n-octanol/water	log Pow: -0.35 at 24 °C - Bioaccumulation is not expected.
o)	Vapor pressure	57.26 hPa at 19.6 °C
p)	Density	0.789 g/mL at 25 °C
	Relative density	No data available
q)	Relative vapor density	No data available
r)	Particle characteristics	No data available
s)	Explosive properties	No data available
t)	Oxidizing properties	none

9.2 Other safety information

Conductivity	< 1 µS/cm
Surface tension	22.31 mN/m at 20 °C - similar to water
Relative vapor density	1.6

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapors may form explosive mixture with air.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Risk of explosion/exothermic reaction with:
hydrogen peroxide
perchlorates
perchloric acid
Nitric acid
mercury(II) nitrate
permanganic acid
Nitriles
peroxi compounds
Strong oxidizing agents
nitrosyl compounds
Peroxides
sodium
Potassium
halogen oxides
calcium hypochlorite
nitrogen dioxide
metallic oxides
uranium hexafluoride
iodides
Chlorine
Alkali metals
Alkaline earth metals
alkali oxides
Ethylene oxide
silver
with
Nitric acid
silver compounds
with
Ammonia
potassium permanganate
with
conc. sulfuric acid
Risk of ignition or formation of inflammable gases or vapours with:
halogen-halogen compounds
chromium(VI) oxide
chromyl chloride
Fluorine
hydrides
Oxides of phosphorus
platinum
Nitric acid
with
potassium permanganate

10.4 Conditions to avoid
Warming.
Warming.

10.5 Incompatible materials
No data available

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
LD50 Oral - Rat - male and female - 10,470 mg/kg
(OECD Test Guideline 401)
LC50 Inhalation - Rat - male and female - 4 h - 124.7 mg/l - vapor

(OECD Test Guideline 403)
Dermal: No data available

Skin corrosion/irritation
Skin - Rabbit
Result: No skin irritation - 24 h
(OECD Test Guideline 404)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Causes serious eye irritation.
(OECD Test Guideline 405)

Respiratory or skin sensitization
Maximization Test - Guinea pig
Result: negative
(OECD Test Guideline 406)
Remarks: (in analogy to similar products)
The value is given in analogy to the following substances: Methanol

Germ cell mutagenicity
Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: dominant lethal test
Species: Mouse

Application Route: Oral
Method: OECD Test Guideline 478
Result: Positive results were obtained in some in vivo tests.

Carcinogenicity

No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

Endocrine disrupting properties

Product:

Assessment	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Repeated dose toxicity - Rat - male - Oral - NOAEL (No observed adverse effect level) - 1,730 mg/kg - LOAEL (Lowest observed adverse effect level) - 3,200 mg/kg

RTECS: KQ6300000
irritant effects, respiratory paralysis, Dizziness, narcosis, inebriation, euphoria, Nausea, Vomiting
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish	flow-through test LC50 - Pimephales promelas (fathead minnow) - 15,300 mg/l - 96 h (US-EPA)
Toxicity to daphnia and other aquatic invertebrates	static test LC50 - Ceriodaphnia dubia (water flea) - 5,012 mg/l - 48 h Remarks: (ECHA)
Toxicity to algae	static test ErC50 - Chlorella vulgaris (Fresh water algae) - 275 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to bacteria	static test IC50 - activated sludge - > 1,000 mg/l - 3 h (OECD Test Guideline 209)
Toxicity to fish(Chronic toxicity)	semi-static test NOEC - Danio rerio (zebra fish) - 250 mg/l - 120 h Remarks: (ECHA)
Toxicity to daphnia and other aquatic	semi-static test NOEC - Daphnia magna (Water flea) - 9.6 mg/l - 9 d Remarks: (ECHA)

invertebrates(Chronic toxicity)

12.2 Persistence and degradability

Biodegradability	aerobic - Exposure time 15 d Result: ca.95 % - Readily biodegradable. (OECD Test Guideline 301E)
Biochemical Oxygen Demand (BOD)	930 - 1,670 mg/g Remarks: (Lit.)
Theoretical oxygen demand	2,100 mg/g Remarks: (Lit.)

12.3 Bioaccumulative potential

Due to the distribution coefficient n-octanol/water, accumulation in organisms is not expected.

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions. Notice Directive on waste 2008/98/EC.

SECTION 14: Transport information

14.1 UN number

ADR/RID: 1170 IMDG: 1170 IATA: 1170

14.2 UN proper shipping name

ADR/RID: ETHANOL
IMDG: ETHANOL
IATA: Ethanol

14.3 Transport hazard class(es)

ADR/RID: 3	IMDG: 3	IATA: 3

14.4 Packaging group

ADR/RID: II	IMDG: II	IATA: II

14.5 Environmental hazards

ADR/RID: no	IMDG Marine pollutant: no	IATA: no

14.6 Special precautions for user

Tunnel restriction code : (D/E)

Further information : No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

National legislation

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. : FLAMMABLE LIQUIDS

Other regulations

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

A Chemical Safety Assessment has been carried out for this substance.

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3.

H225	Highly flammable liquid and vapor.
H319	Causes serious eye irritation.

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Further information

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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Annex: Exposure scenario

Identified uses:

Use: Used as chemical intermediate

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
SU 3, SU9: Industrial uses: Uses of substances as such or in preparations at industrial sites, Manufacture of fine chemicals
PC19: Intermediate
PROC1: Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities
ERC1, ERC4, ERC6a: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)

Use: Formulation of preparations

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
SU 10, SU 3: Formulation [mixing] of preparations and/ or re-packaging (excluding alloys), Industrial uses: Uses of substances as such or in preparations at industrial sites
PROC3: Use in closed batch process (synthesis or formulation) **PROC5:** Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) **PROC8a:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities **PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
ERC2: Formulation of preparations

Use: Industrial use of processing aids in processes and products, not becoming part of articles

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
SU 3, SU9: Industrial uses: Uses of substances as such or in preparations at industrial sites, Manufacture of fine chemicals
PROC1: Use in closed process, no likelihood of exposure **PROC2:** Use in closed, continuous process with occasional controlled exposure **PROC3:** Use in closed batch process (synthesis or formulation) **PROC4:** Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities
ERC1, ERC4, ERC6a: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)

Use: Used as laboratory reagent.

SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
SU 3, SU 22: Industrial uses: Uses of substances as such or in preparations at industrial sites, Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
PC21: Laboratory chemicals
PROC15: Use as laboratory reagent
ERC2, ERC4, ERC8a: Formulation of preparations, Industrial use of processing aids in processes and products, not becoming part of articles, Wide dispersive indoor use of processing aids in open systems

Use: Surface treatment

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites
PROC10: Roller application or brushing **PROC13:** Treatment of articles by dipping and pouring
ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

1. Short title of Exposure Scenario: Used as chemical intermediate

Main User Groups	:	**SU 3**
Sectors of end-use	:	**SU 3, SU9**
Chemical product category	:	**PC19**
Process categories	:	**PROC1, PROC2, PROC3, PROC4, PROC8b**
Environmental Release Categories	:	**ERC1, ERC4, ERC6a:**

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC1, ERC4, ERC6a

Product characteristics

Concentration of the Substance in Mixture/Article	:	Covers the percentage of the substance in the product up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8b, PC19

Product characteristics

Concentration of the Substance in Mixture/Article	:	Covers the percentage of the substance in the product up to 100 % (unless stated differently).
Physical Form (at time of use)	:	Liquid substance

Frequency and duration of use
Application duration : > 4 h
Frequency of use : 240 days/year

Other operational conditions affecting workers exposure
Outdoor / Indoor : Indoor

Technical conditions and measures
Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposure
Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation
Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value	Level of Exposure	RCR*
PROC1	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	0.3429 mg/kg BW/d	0.001
PROC1	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	0.0192083 mg/m³	0
PROC2	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	19.2083333 mg/m³	0.02
PROC2	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	1.3714 mg/kg BW/d	0.004
PROC3	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	0.3429 mg/kg BW/d	0.001
PROC3	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	48.0208333 mg/m³	0.051
PROC4	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	38.4166667 mg/m³	0.04
PROC4	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	6.8571 mg/kg BW/d	0.02
PROC8b	ECETOC TRA	Without Local	Dermal	6.8571 mg/kg	0.02

		Exhaust Ventilation		BW/d	
PROC8b	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101

*Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

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1. Short title of Exposure Scenario: Formulation of preparations

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Main User Groups : **SU 3**
Sectors of end-use : **SU 10, SU 3**
Process categories : **PROC3, PROC5, PROC8a, PROC8b, PROC9**
Environmental Release Categories : **ERC2:**

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC2

Product characteristics
Concentration of the Substance in Mixture/Article : Covers the percentage of the substance in the product up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC3, PROC5, PROC8a, PROC8b, PROC9

Product characteristics
Concentration of the Substance in Mixture/Article : Covers the percentage of the substance in the product up to 100 % (unless stated differently).
Physical Form (at time of use) : Liquid substance

Frequency and duration of use
Application duration : > 4 h
Frequency of use : 240 days/year

Other operational conditions affecting workers exposure
Outdoor / Indoor : Indoor

Technical conditions and measures
Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposure
Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation
Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value	Level of Exposure	RCR*
PROC3	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	48.0208333 mg/m³	0.051
PROC3	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	0.3429 mg/kg BW/d	0.001
PROC5	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	13.7143 mg/kg BW/d	0.04
PROC5	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101
PROC8a	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	13.7143 mg/kg BW/d	0.04
PROC8a	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101
PROC8b	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101
PROC8b	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	6.8571 mg/kg BW/d	0.02
PROC9	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	6.8571 mg/kg BW/d	0.02
PROC9	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101

*Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

1. Short title of Exposure Scenario: Industrial use of processing aids in processes and products, not becoming part of articles

Main User Groups	:	**SU 3**
Sectors of end-use	:	**SU 3, SU9**
Process categories	:	**PROC1, PROC2, PROC3, PROC4, PROC8b**
Environmental Release Categories	:	**ERC1, ERC4, ERC6a:**

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC1, ERC4, ERC6a

Product characteristics

Concentration of the Substance in Mixture/Article	:	Covers the percentage of the substance in the product up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8b

Product characteristics

Concentration of the Substance in Mixture/Article	:	Covers the percentage of the substance in the product up to 100 % (unless stated differently).
Physical Form (at time of use)	:	Liquid substance

Frequency and duration of use

Application duration	:	> 4 h
Frequency of use	:	240 days/year

Other operational conditions affecting workers exposure

Outdoor / Indoor	:	Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposure

Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value	Level of Exposure	RCR*
PROC1	ECETOC TRA	Without Local Exhaust	Dermal	0.3429 mg/kg BW/d	0.001

		Ventilation			
PROC1	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	0.0192083 mg/m³	0
PROC2	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	19.2083333 mg/m³	0.02
PROC2	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	1.3714 mg/kg BW/d	0.004
PROC3	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	0.3429 mg/kg BW/d	0.001
PROC3	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	48.0208333 mg/m³	0.051
PROC4	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	6.8571 mg/kg BW/d	0.02
PROC4	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	38.4166667 mg/m³	0.04
PROC8b	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101
PROC8b	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	6.8571 mg/kg BW/d	0.02

*Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

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1. Short title of Exposure Scenario: Used as laboratory reagent.

Main User Groups : **SU 22**
Sectors of end-use : **SU 3, SU 22**
Chemical product category : **PC21**
Process categories : **PROC15**
Environmental Release Categories : **ERC2, ERC4, ERC8a:**

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC2, ERC4, ERC8a

Product characteristics

Concentration of the Substance in Mixture/Article : Covers the percentage of the substance in the product up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC15, PC21

Product characteristics

Concentration of the Substance in Mixture/Article : Covers the percentage of the substance in the product up to 100 % (unless stated differently).

Physical Form (at time of use) : Liquid substance

Frequency and duration of use

Application duration : 1 - 4 h

Frequency of use : 240 days/year

Other operational conditions affecting workers exposure

Outdoor / Indoor : Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposure

Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value	Level of Exposure	RCR*
PROC15	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	19.2083333 mg/m³	0.02
PROC15	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	0.3429 mg/kg BW/d	0.001

*Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

1. Short title of Exposure Scenario: Surface treatment

Main User Groups	:	**SU 3**
Sectors of end-use	:	**SU 3**
Process categories	:	**PROC10, PROC13**
Environmental Release Categories	:	**ERC4:**

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC4

Product characteristics

Concentration of the Substance in Mixture/Article	:	Covers the percentage of the substance in the product up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC10, PROC13

Product characteristics

Concentration of the Substance in Mixture/Article	:	Covers the percentage of the substance in the product up to 100 % (unless stated differently).
Physical Form (at time of use)	:	Liquid substance

Frequency and duration of use

Application duration	:	> 4 h
Frequency of use	:	240 days/year

Other operational conditions affecting workers exposure

Outdoor / Indoor	:	Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposure

Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

Contributing Scenario	Exposure Assessment Method	Specific conditions	Value	Level of Exposure	RCR*
PROC10	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101
PROC10	ECETOC TRA	Without Local	Dermal	27.4286	0.08

		Exhaust Ventilation		mg/kg BW/d	
PROC13	ECETOC TRA	Without Local Exhaust Ventilation	Dermal	13.7143 mg/kg BW/d	0.04
PROC13	ECETOC TRA	Without Local Exhaust Ventilation	Inhalation	96.0416667 mg/m³	0.101

*Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).